



**Jan and Bill Ruhe's
Summer, 2001 Grand Tour!
Read all about the lifestyle!**



Bill and I are finally back from our world travels! Bill and I are thrilled to have been with over 6,000 people in July 2001! We look forward to our 3rd Annual Tour to the British Isles and beyond! We are so excited that over 300 people+ will be attending Nuts \$ Bolts Seminars next July and 6,000 people will be coming to our one-day events! Fire Up! It's so magical when we are together! Thank you for your fantastic welcome and enthusiastic welcome to us this July, we love you all!

Dallas:

We started this trip by jetting from Aspen to Dallas, Texas. We arrived at the Jim Rohn event and the ballroom was packed! There was Kyle Wilson with a huge hug! Jeff Roberti was there, now that's a statement! Priscilla Harrison and her husband were there, heavy hitters from North Carolina! And so many others, thousands, including PowerTeam leaders Tara Vatske and Carrie Leader!

It was a thrill to be able to acknowledge my mentor, Jim Rohn. I told a story about the heart-ache of disappointing lack of well deserved recognition from my company through the years and that I had invited Jim Rohn to be a guest at a dinner party I was having in Carmel, California many years ago. There was not a dry eye in the ballroom when I acknowledged that Jim Rohn attended that private party, sat next to me and gave me 10 words that changed the course of the direction of my life forever. Those 10 words were, "Be so busy giving recognition that you don't need it." I had Jim come up on the stage with me and will never ever forget him walking slowly through thousands of people cheering for him. It was totally unforgettable.

I taught the True Leaders that philosophy in my organization and they have truly had amazing personal growth, leadership growth and now are all going for greatness. This event was one of the major highlights of my career. Thank you Kyle Wilson for inviting me to be a speaker at this prestigious 2-day seminar. I loved meeting all of the wonderful superstars invited to the private dinner with Jim Rohn. Wow! A memory that will not soon fade from my heart and mind!

Onward to spend a couple of days with my long time close friends, Libby and Phillis in Dallas. We loved going to the horse races and shopping and spending time together in Dallas.

Alabama:

Bill and I were all packed and ready to jet off for Galway, Ireland and could barely wait! As always, I call my children before leaving the USA. When I reached Ashley, she let me know that her neck had swollen a great deal



and she had just been to the doctor and they wanted to do emergency surgery on her thyroid the NEXT DAY! Bill and I scrambled to cancel our international flights, hotels, all plans and rebook them, not knowing what would lie ahead. We got the first flight to Alabama and by the time we got to the hospital, Ashley was prepped for surgery! The doctor just waited until we could get there before taking her into surgery. The doctor said the surgery would take 45 minutes unless they found it to be cancerous and that he personally would call me in the waiting room. 45 minutes passed, 1 hour passed and I nearly fainted. My son Clayton and Ashley's boyfriend, Todd and Bill and I waited anxiously. We were frantic when another half an hour passed. Finally the doctor called me from the surgery room and said that it was not cancerous but that not only did they have to take a part of her thyroid but that she had a large benign cyst on her thyroid and that it took a bit longer than they had thought to get the surgery done. They also were able to make a very small incision to do this surgery. We were so relieved. It was a very stressful, traumatic time. Ashley spent the night in the hospital and we took her home the next day, only to find out that she had a reaction to the medication that she was given and she got extremely sick. We stayed with her the next 2 days and by that time she was feeling much better. She is fine now and we pray that this is the end of a 2 year old saga for her. Happy 21st Birthday Ashley on August 21st! Imagine, I was expecting Ashley when fate took a turn and I had a date with destiny when someone was kind enough to ask me to attend a Network Marketing home party! I was SEARCHING for something to do from home! Something to think about, people are searching for you! Ashley, prepare yourself for a Lucky Day in New Orleans, this is going to be such fun to celebrate your birthday!

Ireland:

We departed Alabama for New York and jetted onward to London and onward to Dublin. When we arrived in Dublin, we went to the fabulous City West Hotel. I had a manicure while Bill got us settled and then that evening we went to Pollyhops Pub with our good friends Eamon and Marie Lynch. Oh my goodness, how fun! Last year I had bought several Irish CD's and listened to them so although I didn't know all the words, I could hum along with the tunes! The band was outrageously fun! The pub was packed with the Irish singing and enjoying being together! That culture knows how to have fun! Bill and I just loved every minute of it! It was such a joy to have this fun time with Eamon and Marie. After the drama Bill and I had been through only a few days before, it was a great way to start our tour! Thank you Eamon and Marie for such a fun night and great memory!

The next day, we started MLM Nuts \$ Bolts seminar.



It was terrific to have veterans there, familiar faces; Nuala McDonald was so fired up as were so many others! It was lots of fun and the results are already pouring in! We then went to Johnny Foxes Pub with Lynn MacDonald and had a ball, watching river dancing in Ireland is so exciting! Then onward to do the one-Day Fortune Favors the Brave! Gavin Scott gave a terrific presentation, as did Alan Moffet. The crowd was really excited to get this great information! We loved being with all of you. Thank you for your incredible Irish welcome, transportation and love and appreciation, you guys are awesome! Here's to the Irish!

Scotland:

Bill and I jetted onward to Edinburgh, Scotland! A first! We stayed at the famous Old Course hotel in the city of St. Andrews where Prince William is enrolled. Seems that enrollment applications are up 300% and most of those are from American girls! When we arrived, there was a wedding about to happen and people were arriving. If you have seen Aida (Broadway play) you will appreciate this. I have never seen such huge hats in my life! HUGE! All the women were wearing these enormous hats. It was so fun to watch! Bill had surprised me and had a suite for us on the 18th hole of the Old Course!

The sand trap was so deep that there is a ladder to climb into it! He also surprised me with Diamond earrings that night! Be still my heart! What a man!

Bonnie and Gavin arrived the next evening and the 4 of us had a great time at dinner in the beautiful St. Andrews dining room. They are the top distributors for Kleeneze! Fantastic couple! Next, Bill and Gavin played a round of golf while Bonnie and I went to the spa together! How fun! Great memories Bonnie! We all then packed into Gavin's car (renamed "the gypsy van") and took off for their farm in the countryside in the UK.

We went WAY out in the country to see their new farm home and property! Very exciting! Well done you two!

Doncaster, UK:

Then onward to Doncaster, UK. The next afternoon, I did Fortune Favors the Brave Seminar for nearly 1,000 people! The room was rocking! There was so much enthusiasm and fun and excitement! We then jumped into the gypsy van and took off for Bristol, UK, checked into the hotel and there was the legend Bob Mega Rhino International Webb and his wife Lynn, waiting for us! We spent some special time all together, can you imagine, being with Gavin and Bob and Jan Ruhe all at the same time! So much fun! It really is fun and special to hang out with champions!

The next day, was once again, Fortune Favors the Brave Seminar!

The ballroom was packed, standing room only! Over 1,000 people again! We had a ball! Ev-



everyone was motivated sky high! The room was rocking! It was really fun! We loved being with all of you so very much! Newcastle, South Wales: Onward, that afternoon, the gypsy van pulled out and we journeyed to Newport, South Wales! As soon as we arrived, Bob Webb (super Kleeneze star-what a story he has!) arrived in his Boxster Porsche and we all jumped into our drivers car and went to the most fabulous inn for dinner. Oh my, it was just stunning. We all love being together so it was a very special night to just catch up! The next day was MLM Nuts \$ Bolts Seminar and the room was tripled from what it was last year. So many familiar faces, so much enthusiasm and excitement! The attitude and culture so healthy! People hungry for what works! Hungry to be together! Hungry for wisdom and experiences! Ray, our friend, the music man outdid himself! The place rocked! He even surprised Rob with my anthology! Do you have it? If not, order it today! Newsletters and ideas dating back to the early 1980's! Rob and Ray were named the top distributors for Kleeneze and are they ever celebrating and leaping up the comp plan!

The July Really Big Show:

The first night of MLM Nuts \$ Bolts Seminar, Bob Mega Webb, was the speaker on the International Really Big Show phone call! Bonnie and I kept him company while Gavin had a speakerphone on for everyone to hear the call in the ballroom! Bob was absolutely fantastic! Bonnie and I had to cover our mouths we were laughing so hard at his speech, very entertaining Bob! Well done! Don't miss The Really Big Shows, they are so fun and exciting and worth the 30 minutes! Register at Jan Ruhe's Calendar! Next one is August 23, Lena Ackerman from Sweden is our guest expert speaker!

Once again, that evening we spent time with Bob and Gavin and Bonnie and just loved where we went even to another inn. Fabulous! When Nuts \$ Bolts Seminar was over, Bill and I checked into the fabulous Miskin Manor in South Wales, an old manor house, but it appeared to me to be an old castle! Amazing! We spent a few days just traveling around Wales! We drove up to the city of Monmouth, beautiful coal mining city nestled in the hills (where some of my roots are) and we went to see a castle in Cardiff and dined at a 5 star hotel in Cardiff right on the water! The following day I had a manicure in Cardiff at a Spa and we then went to see a Welsh museum, which is just fantastic! It's set up like an entire village of what Welsh life was like in the mid 1800's. We have so much to be thankful for! We visited Cinderella type real Castles, drove down the coast to the Gower Peninsula and watched the sun set with our friends, can you imagine this lifestyle! Friends in Wales??!! We stayed in a home that is



a Bed and Breakfast where Michael Douglas and Kathryn Zeda-Jones have stayed, this time David Pemberton-Smith and his lovely wife and new baby son drove 2 hours to spend some time together with us! Thank you to Fiona and Gwyn and Jeff Hughes for a delightful night! Pizza with Cockle Shells on it was a first for me! We loved meeting your family and being in your lovely home! Thank you for your hospitality! Jeff, you are on your way to the top of Kleeneze! Keep up the great attitude!

Bath, Stonehenge, Oxford:

Then we drove back to the UK. We drove to the beautiful city of Bath and to Stonehenge and onward to Oxford. Oh my, what a historical city! This was my 3rd visit to Oxford! The university is amazing; the city is just packed with tourists and is bustling all day and night! The following day we started MLM Nuts \$ Bolts Seminar again and this time another room filled with passionate, fabulous people who want information that will help them build their businesses. Top Distributors in the entire UK for FLP Jayne Leach and John Curtis were in the audience participating as well as being the students and Dorothy and Bill Wood (who just opened up her team in Nigeria and almost overnight got 300 new Network Marketers into her organization who are so fired up because of the leadership of just one woman 2 hands, finding people one at a time! and other familiar faces that we just loved seeing, even Maria Luisa flew in from Italy again to be with us! We just felt like we were back with family all over the UK and Wales and Ireland!

The first evening, John and Jayne and Bill and I went out to dinner at a fabulous restaurant in Oxford, just loved our time together. After Nuts \$ Bolts Seminar was over we went to John and Jayne's home and out to dinner with Marcus Leach at one of their favorite local enchanting restaurants in Milton Keynes. Marcus has a wonderful story and today is an international under 19 Rugby star, watch for his name in the news, he is a champion and you will be hearing about him. It was so exciting for him to show me his photo in a Rugby Magazine! I am planning on putting his story in a future book. It's so incredible! Well done, Marcus. Happy Birthday!

The MLM Nuts \$ Bolts and Fortune Favors the Brave Seminars were packed with the most enthusiastic people I have been with in a long time. They do not have limiting beliefs but rather their belief systems is huge and they are going for greatness! Gosh, we just loved being with Keith and Polly, seeing Tony Briffa, being with Mike Parnis, Kay Beckett, Phillipa, Chris and so many many champions!!! We can barely wait to come back to be with all of you super stars!



Nice, Antibes, Monte Carlo, St. Tropez, St. Raphael, Cannes:

We then took off for London thanks to Jayne Leach for the transportation and jetted that afternoon for Nice, South France! Thank you to Jayne and Marcus for the transportation all the way back to London. We rented a car in Nice, France and drove to Cap Antibes for the night. The next day we traveled to Cannes and St. Raphael and on to St. Tropez! Now, let me tell you about St. Tropez! There is not much room in the city for more people, it is packed! The beach is packed but the unreal scenery and the enormous private personal yachts gave me a wake up call that I am not thinking big enough! And I think HUGE thoughts!

I have NEVER seen such luxurious yachts in my life!

Not even in magazines or in the movies! Amazing! Just amazing! I had to pinch myself that I wasn't dreaming! The Mediterranean is so stunning and those white yachts are so impressive! Wow! All I could feel was, I am not thinking big enough! Even with my goal to become a Billionaire! Now, I must hang out with the Zillionaires!

Monte Carlo:

We drove from St. Tropez to Monte Carlo and I just could not blink!

Oh my gosh! Gavin and Bonnie and Jayne and John had told us all about it but I was unprepared to see it for myself! Another great lesson!

Sometimes close friends can tell you and share with you about great ideas, places and opportunities, but sometimes you must experience them for yourself to gain understanding! I was blown away! Blown away! Blown away!

I hurried to the spa to get a couple of spa treatments and the spa rooms looked over the Mediterranean, oh my gosh!

Who wouldn't be willing to work for this lifestyle!!!!

We had the most incredible, delicious, romantic dinner ever at our hotel, the Hotel de Paris right in the middle of the city! Our room had a view like I have never experienced! Our table for dinner was on a veranda that looked over the Monte Carlo harbor. The yachts arrived and pulled in the total time we were having dinner. The Mediterranean was right in front of us, the harbor to the left. It was an unblinkable dinner. I had my man all to myself and we talked of our future hopes and dreams and goals! We then went to the Casino. Now let me tell you, this is not like Las Vegas, this casino is extremely quiet, filled with high rollers! Astonishing! The next day, Bill and I set out to explore the city! We walked all over the city and up to Prince Ranier's castle, down to the harbor, shopped and shopped and then back to our hotel. We wanted to make sure we had room service that night in our suite and to open up the enormous



windows overlooking the harbor. At 8:30pm over dinner, my husband presented me with a new diamond Piaget watch! Oh my gosh! It was the one that had been on my goal list, the photo on my bulletin board for 5 years! A dream come true! It's called "The Dancer" and he had gotten it in Monte Carlo!

At 9pm the fireworks started and they came right at our window! I grabbed my camera and couldn't take photos fast enough! Oh my goodness! Amazing! AND that wasn't all, in the harbor, the clear music took over the city, Frank Sinatra, I did it my way! was played! I got chills thinking that I am so grateful that I built my Network Marketing business my way, that I did not let the critics or the hypocrites try to take my focus off of building leaders and making them successful! It worked, and I did it my way! What an exciting memory!

Birmingham UK:

We jetted back to London and onward to dinner with our close friends, Jayne Leach and John Curtis and Marcus Leach again and then on the following day we drove to Birmingham for the Jonathan Day for FLP. The ballroom was absolutely packed and it was so fun to be with our FLP friends again for that afternoon! Over 1,000 people AGAIN! That evening we went to Windsor and had dinner with Jayne and John again. It was so hard to say goodbye to all of our friends in the UK and Wales and Ireland.

All and all, there were 6,000+ people in our audiences in our 3-week tour! So exciting, we loved you all, thank you for your incredible welcome to us, we can't wait to get back next summer! Make me proud, build your Businesses, I want to see mega growth in your Network Marketing businesses!

United States of America:

*The time had come to return to America!
Bill and I jetted to Chicago and onward to Denver and rented a car and drove through the glorious Rocky Mountains to get home. Sarah had dinner waiting for us, one of her favorite dinners and although it was 2 or 3 am our body time, we couldn't wait to catch up with her and be with her. It was so great to put my arms around my first-born daughter!*

Aspen, Minneapolis, Des Moines:

We quickly unpacked the next 2 days and then the 3 of us, Bill, Sarah and I jetted to Minneapolis and on to Des Moines, Iowa. Our limo picked us up and took us right away to the convention hotel and I went right on to a rehearsal!



I was delighted to be asked to start the 2001 National Convention for Discovery Toys! Although I was totally jetlagged, I carried on and that evening opened the National Convention right after our President welcomed everyone! It was really exciting to see all the new growth and promotions acknowledged that evening. It was especially exciting to see my daughter Sarah, recognized for becoming a Senior Manager. No other mother/daughter team has made it to the top of DT! Sarah, I am so proud of you! I cherish that you are in business with me, as you always have been. And the highlight was to again be named the top Diamond Distributor in Discovery Toys! Thank you to our outstanding leadership of the great PowerTeam and to everyone in our successline!

Tony Robbins, new owner of Discovery Toys!:

Early the next morning, the ballroom was packed again and this time for Tony Robbins, the new owner of Discovery Toys! He had the convention center fired up!

Very high energy and he talked about his excitement of being part of the Discovery Toys business now! He was incredible! He will be speaking at the Discovery Toys conventions and is really making a difference! How fun it is to finally have a high energy, excited, fun, and articulate leader of DT who promotes personal growth and development!!!! I am so thankful I stuck around to see this new day at DT! The culture of DT is finally starting with a high energy businessman like Tony Robbins. I am really excited about this and certainly loved it that in his first DT convention, he mentioned my name first from the stage about building a business! Just think, speaking with Jim Rohn, Zig Ziglar and now the evening before and the afternoon after Tony Robbins! Wow! Thanks to people like Kyle Wilson and DT President Tom Zimmer for making this happen!

Jan Ruhe's Convention Seminar:

Thank you to Kathy Roland Smith and all the PowerTeam National Sales Directors for putting together the Opening Session of my seminar. Wow! It was special to show the rest of DT a glimpse of the teamwork that it takes to build a massive Network Marketing business and in addition to have my daughter Sarah introduce me! Imagine your first born, being a top distributor in your organization, introducing you as "My best friend, my Upline and my Mom." Sarah, I am so proud of you!

Barbara Milne, sing Opposites are Tricky. I was happy to share some of my thoughts about this with everyone in the company. I hope those of you who attended ponder what I had to say and see if you can grow your businesses faster and get on up the comp plan! Friday night, Tara Vatske and Rose Sloven and the PowerTeam Top Ten gave us an amazing event at a baseball field!

Now let me tell you! The scoreboard lit up with each name in bright big red lights!

I got to throw out the first baseball of the event! There were T-shirts blasted out to the stands, which were filled with our great excited PowerTeam distributors! The PowerTeam has



the most energetic team I have EVER seen in Network Marketing! The cheerleaders were great, the recognition awesome and how special it was to have Barbara Milne sing Sounds Like Fun for us all! The legends were introduced, the recognition was almost unending! The music was fantastic! The food delicious, all the decorations adorable and to see everyone outside, away from the hotel, celebrating each others successes together was truly unforgettable. This event rivaled ANY event that our corporate office has ever put on! Although we have had fun events through the last 2 decades NOTHING came close to this event! This was duplicatable and a team effort, no one hogged the spotlight, no one was jealous of others successes, no one wanted to break away and do their own thing, everyone wanted to be a TEAM, they WANTED to be together! They cheered for each other like mad and the smiles and laughter and excitement was contagious! Well done to all who contributed to this great PowerTeam Rally! A great memory, well done Tara Vatske and Rose Sloven, well done!

The next morning I taught another seminar for the company. It was great to see so many Canadians and PowerTeam and distributors for Discovery Toys there. Immediately after my seminar, I had a private luncheon in my suite for the Gold PowerTeam NSD's and Barbara Milne. We started our luncheon at 12:45 pm and it went all the way until 4pm! We just love being together and had lots to talk about and laugh about! It was my pleasure and joy to invite Kathy Roland Smith, Melynda Lilly, Pam Evans, Cathy Walker and Jodi Carville to my suite.

Next came the PowerTeam Banquet, the hysterical skit by the Golds, my reserved table of the top recruiters in our successline, WOW! Paula Gale and Tara Vatske and Jodi Carville were our new additions to the ranks of NSD and Gold. Great recognition of Paula by her Upline Jane Blackford and for Tara by her uplines Marli Johnson and Carol Ziegler. And Jodi Carville was presented by Melynda Lilly! The TOP Diamond Awards were very special for Elise Ragland, Shelly Rabinowitz, Jane Blackford, and Pam Evans. Pam Evans got the number one Diamond Award for promoting the most Group Managers! Well done to all!

Next came the ending session by DT and a celebration party in Jan Ruhe's Suite! Congratulations to our superstars Rhonda Lebit, Tara Vatske and Kathy Roland Smith for all being named Woman of the Year! Wow! Kathy Roland Smith was named the top Sales Director in DT in America for Woman of the Year! Now, here are True Leaders being honored. It's way passed time for Kathy Roland Smith to be honored so this was truly a wonderful award. As soon as the event was over, many PowerTeam champions raced to my suite and the phone was ringing constantly with people wanting to get up to my suite to help celebrate the honors bestowed



upon Tara, Robin and Kathy! How much fun! I have NO idea how late we celebrated, the tears, the smiles, the laughter, the joy! I don't recall a celebration quite like that in many many years! Everyone was overjoyed with this recognition of our superstars on the PowerTeam! Well done, my friends. We are all so proud of your accomplishments! As I looked around my suite, I don't think another person could have fit! It was packed with people celebrating for Rhonda, Tara and Kathy! Well done, team. There truly is no other team in Discovery Toys like the great PowerTeam. No team even comes close!

The next morning, Pam Evans organized the BEST seminar as always at convention, for people to hear from the newest promotes to National Sales Director and above on the PowerTeam! The ballroom was packed again, to hear from Paula Gale, Tara Vatske, Jodi Carville, Cathy Walker and Kathy Roland Smith! It was a seminar filled with high energy, great speeches, great excitement, Announcements of Fortune Favors the Brave Seminar for next year in Memphis! It was so exciting!

Bill and I treated Jane Blackford, Rose Sloven and Paula Gale to lunch before our limo picked us up and took us to the airport!

Aspen:

Onward we jetted back to Minneapolis, the straight to Aspen! We deplaned and went immediately to our Country Club to sit outside and enjoy the cool, crisp Mountain air and the unbelievable scenery of Aspen!

When we got home, I checked my messages and friends here in Aspen are anxious to get together and start socializing together! And those plans have already started taking place! Bill and I love to play bridge and we had a fantastic dinner at the bottom of the mountain in Aspen already with close friends! Laughter, fun, good friends, travel, memories! Ahhhh, the lifestyle!